

Insignia

Installation Guide

RW108 Sauna

Should you require additional assistance with the installation of your product, please call 01908 317512 or email customerservices@insignia showers.com.





INSTALLATION MANUAL

RW108/RW110

Sauna Series



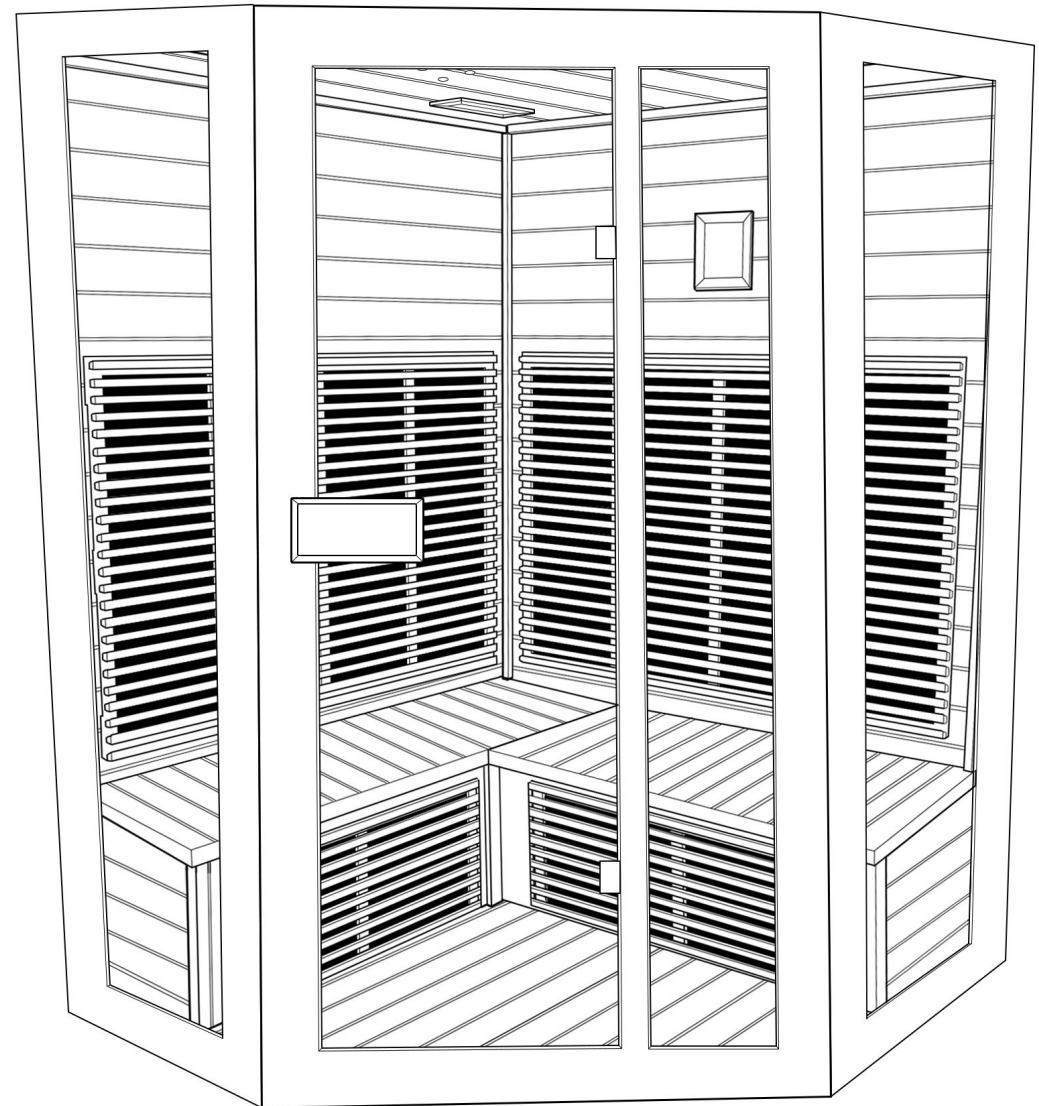
30 Day Technical Support:

Call **01908 317512** and request technical support for aiding your installation.

Replacements Parts: Inside of your warranty period visit:

<https://www.insigniashowers.com>, click support and make a warranty claim.

Spares/Replacements Parts: Outside of your warranty



ATTENTION INSTALLERS:

These instructions must be left with the customer

CHECK ALL CONTENTS BEFORE BUILD COMMENCES. NO RETURNS CAN BE MADE ONCE THE BUILD HAS STARTED AS IT IS DEEMED ACCEPTANCE OF PRODUCT!

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Thank you for your recent purchase of an Insignia Sauna. Please read this booklet with great care to ensure you get the best out of your build and have a Sauna that will last for many years to come! Like everything, in order to obtain a first class product that will serve you well for many years, the effort and correctness put into the assembly will reflect in the quality of your finish.

Electrical Requirements RW108

Voltage Rating 220-240AC

Frequency Rating 50Hz

Power Rating 3400 Watts

Amperage 14.1 Amps

Electrical Requirements RW110

Voltage Rating 220-240AC

Frequency Rating 50Hz

Power Rating 3000 Watts

Amperage 12.5 Amps

Tools Required

- Scissors
- Knife
- Spirit Level
- Tape Measure
- Philips Screwdriver
- Electric Drill
- Safety Gloves
- Safety Glasses

Always consult a qualified Electrician before connection as to suitability

Always Obtain Relevant Certification (minor Works Part P etc)

This Sauna **must comply with current UK regulations**

Your electrical contractor will understand **ALL** legal requirements of connection before undertaking any work or installation.

UNDER NO CIRCUMSTANCES UNDERTAKE THIS YOURSELF

Note for electrician:

1) Connect within current laws and IP directives.

2) (Preferred) Wire into isolated fused feed connecting directly to the house consumer/service box.

Always use protection against electrical surge. Your shower should be treated the same as a home computer. A surge protector should eradicate the possibility of burn out.

Subject to connection type, electrical work needs to be signed off by a fully qualified operative by law. Failure to adhere to this will not only void your electrical warranty for your sauna, but could void your house insurance

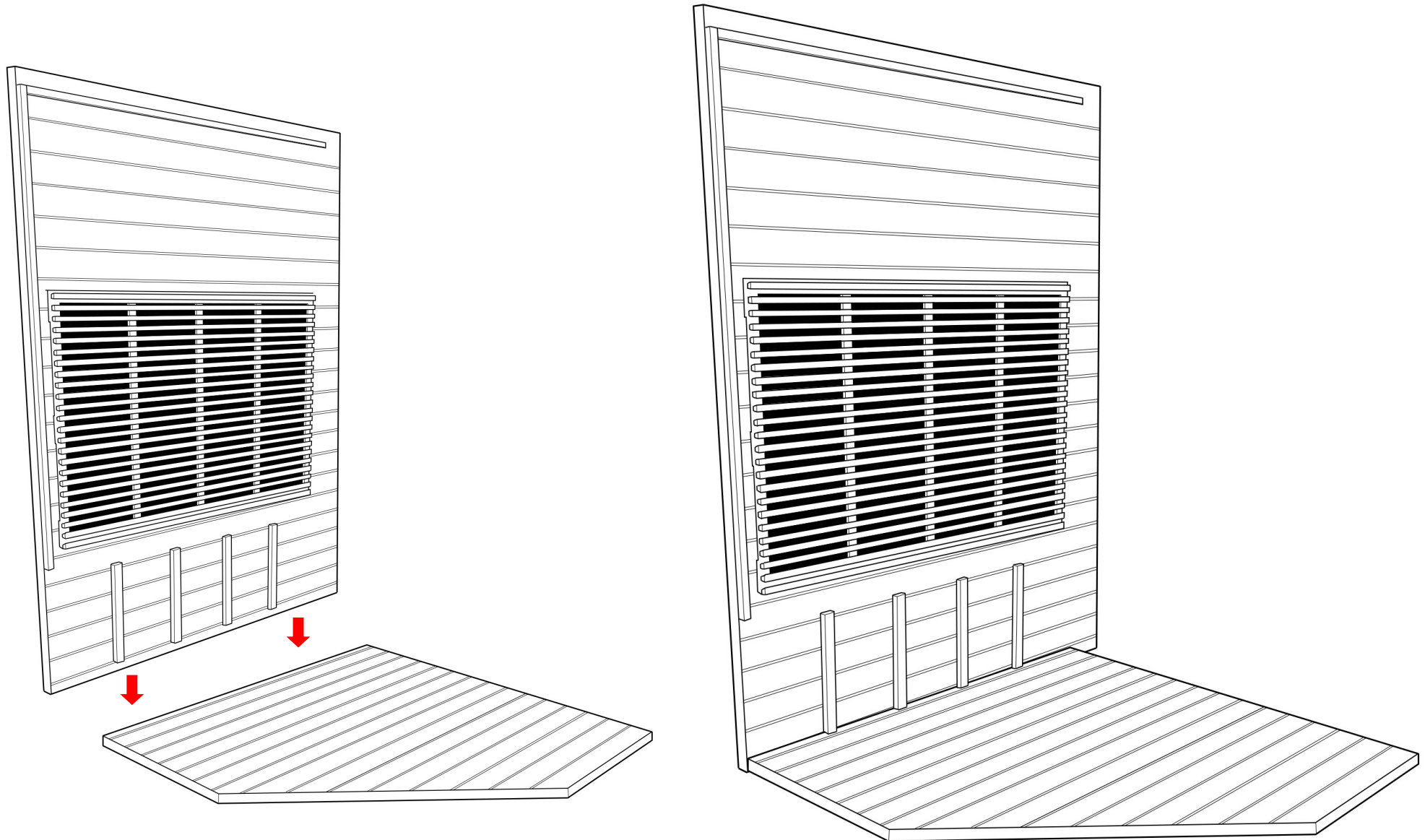
What's in the Boxes?

Box Number	Contents	Quantity	✓
Box 1	Side Glass Panel	2	[]
	Door	1	[]
	Front of Seat (small)	1	[]
	Top of seat (small)	1	[]
Box 2	Front of seat (large)	1	[]
	Top of seat (large)	1	[]
	Screw Pack	1	[]
	Back Wall Panel	2	[]
	Roof	1	[]
	Floor	1	[]
Screw Pack	40mm Screw	20	[]
	Wooden Dowel	22	[]

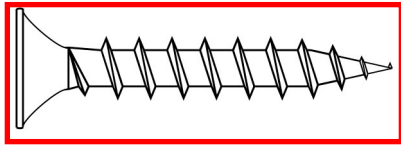
VERY IMPORTANT

Have you got everything? If not please contact the Insignia directly on **01908 317 512**. Remember **NEVER** book your tradesman until everything has arrived, been checked and is present. No replacement/missing parts can be obtained free of charge during or after the build. Any claims can only be within the timescale permitted (48 hours after delivery) and always **BEFORE** build.

Step 1 — Placing the base and the left back panel in position

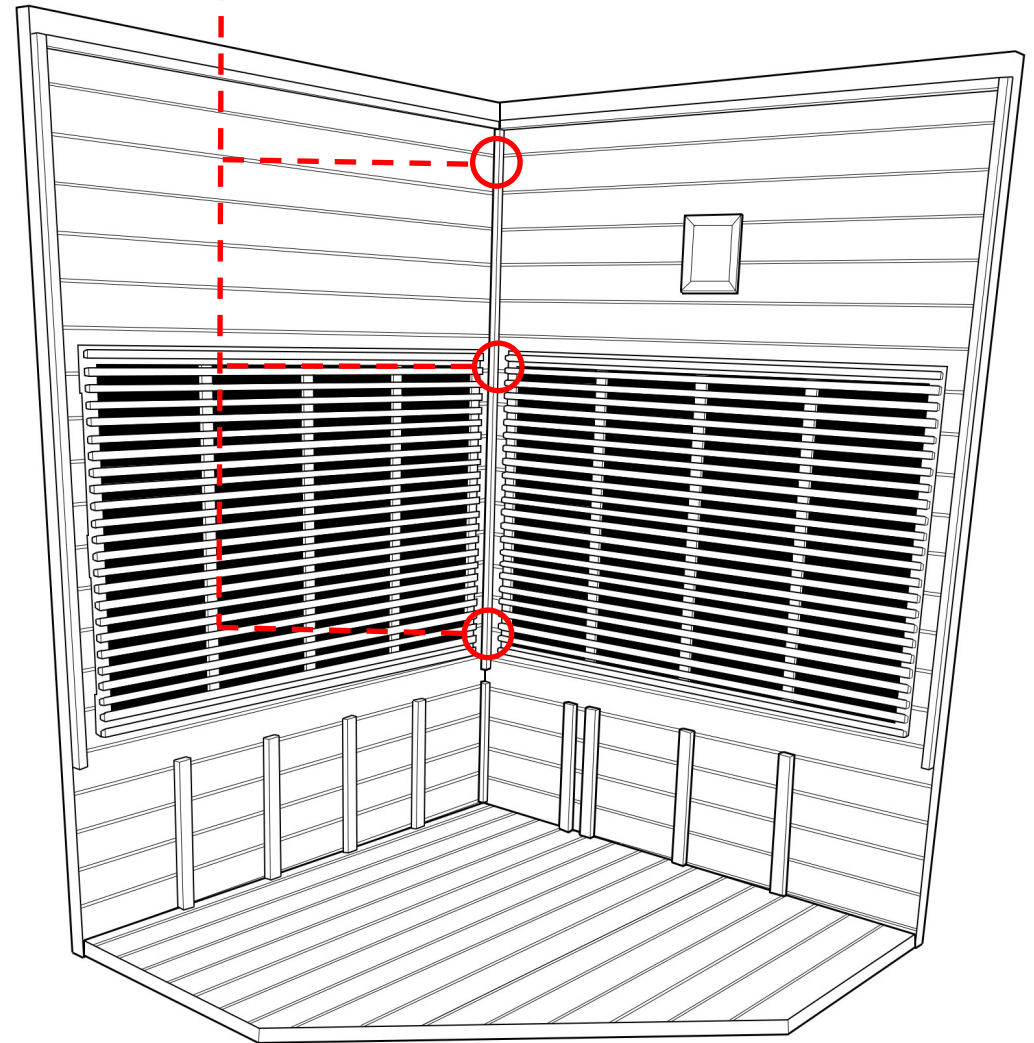
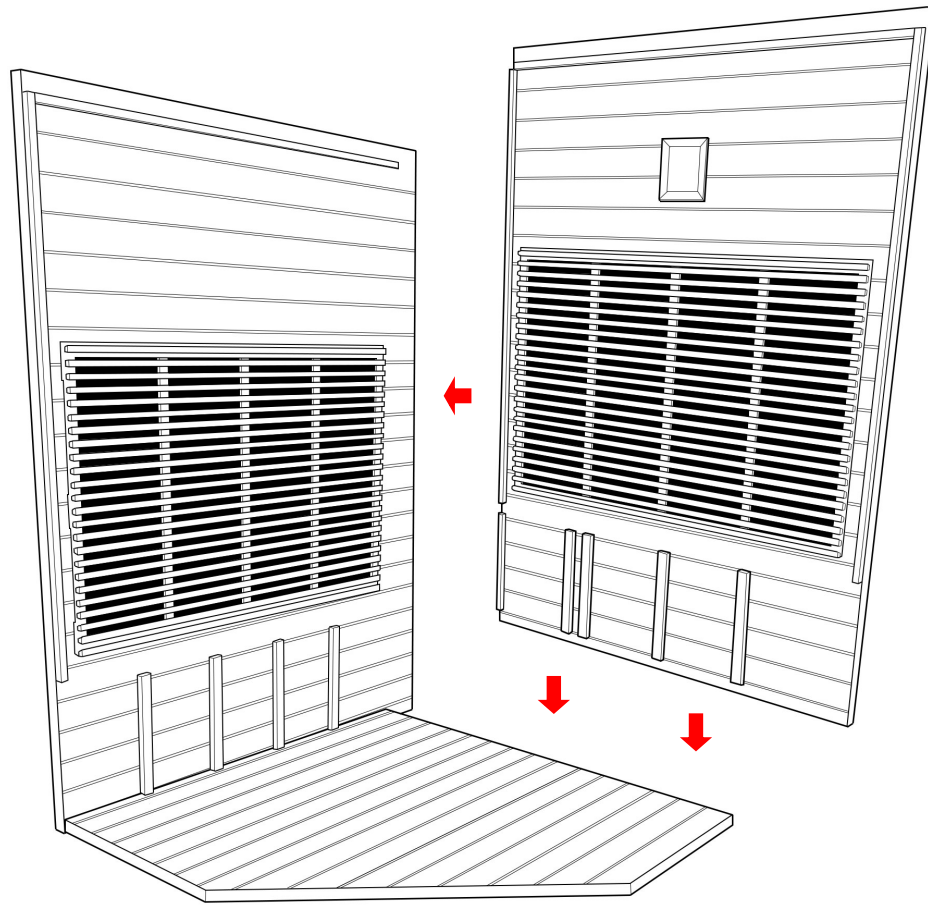


Step 2 — Connecting the right back panel to the left back panel

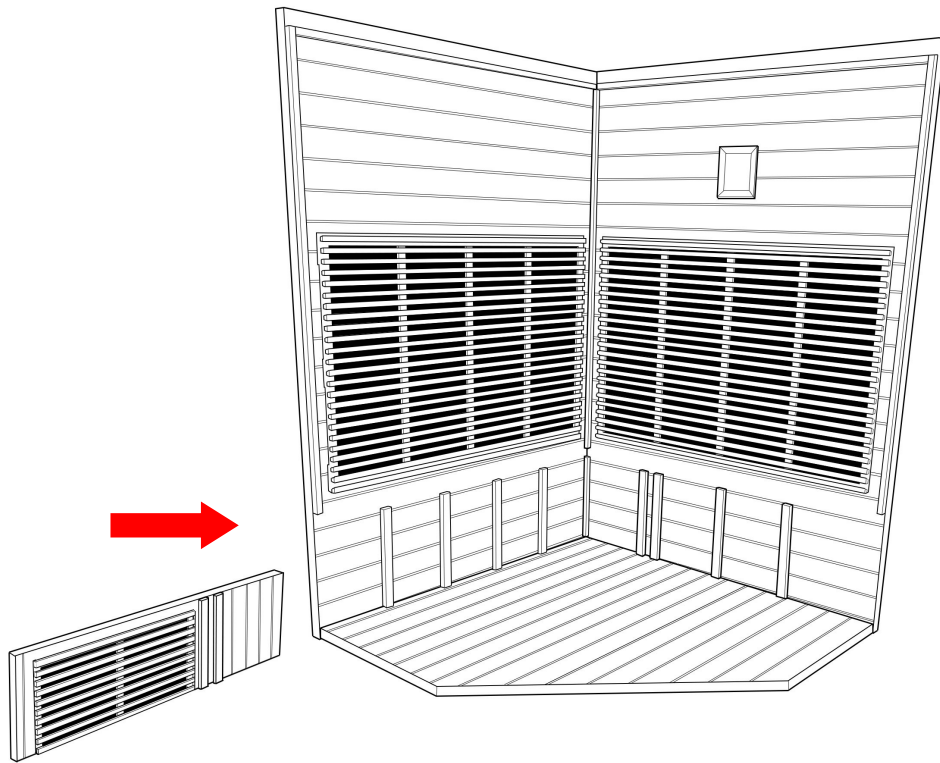


3x 35mm Screws

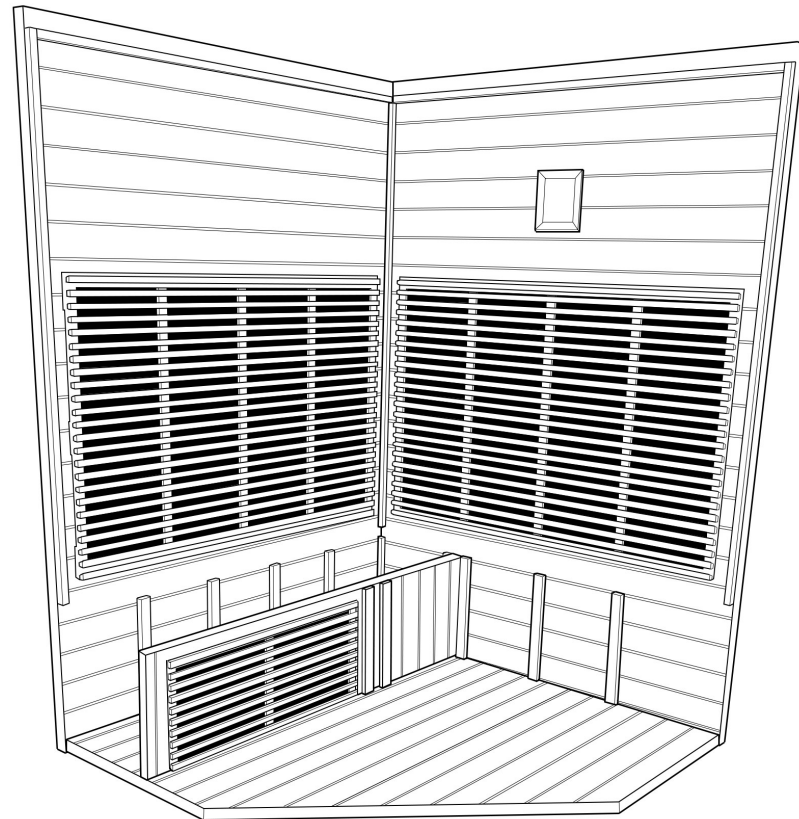
Please Note: Screws connect on the interior of the Sauna



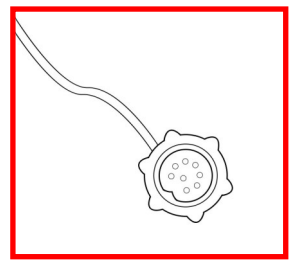
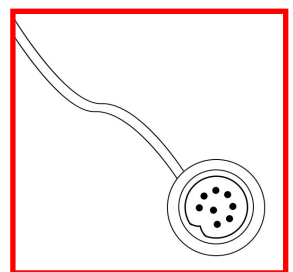
Step 3 — Installing long bench heater



Slide the bench heater between the two wooden struts

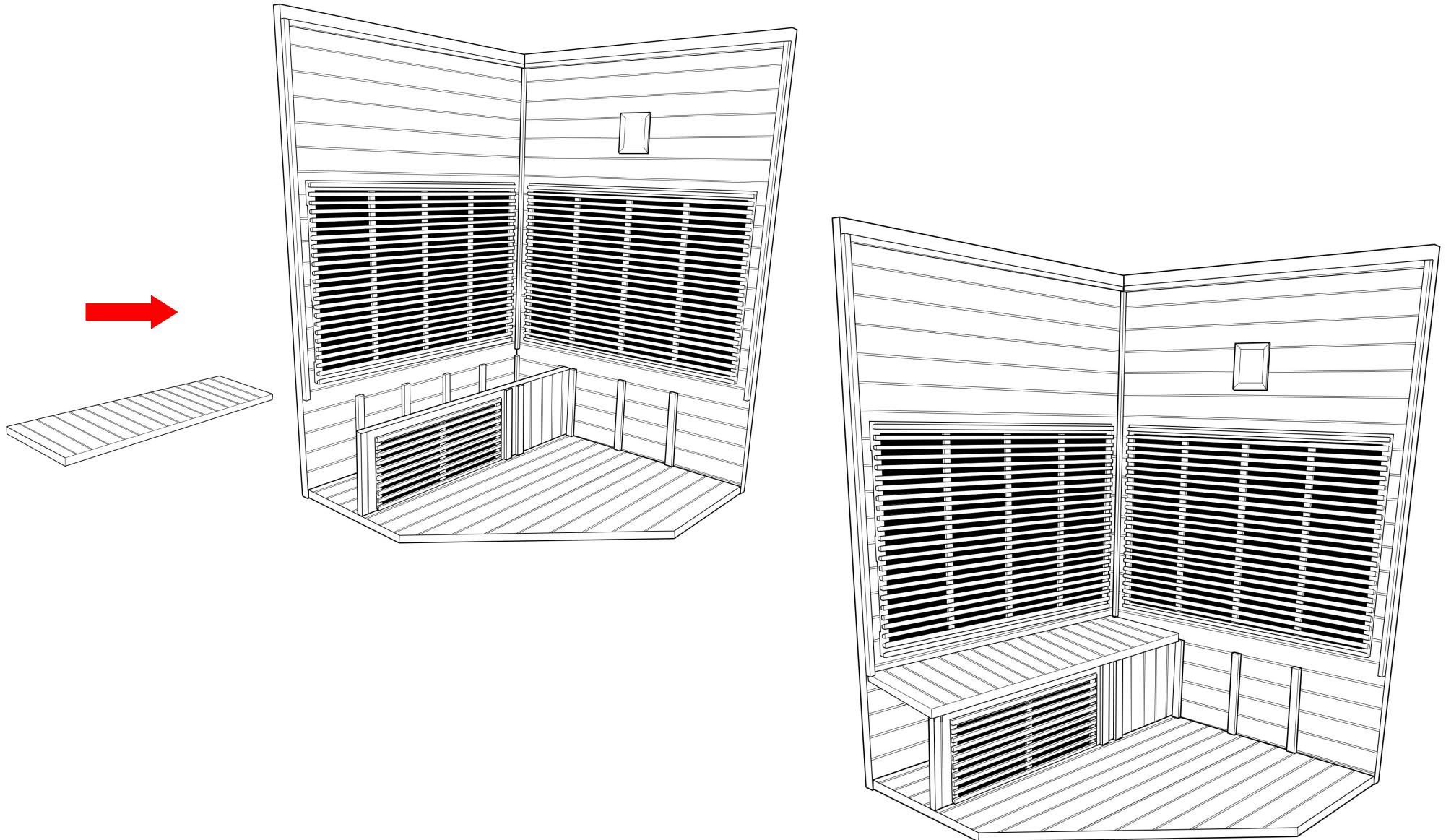


Connect heater panel to back panel using the wires below.

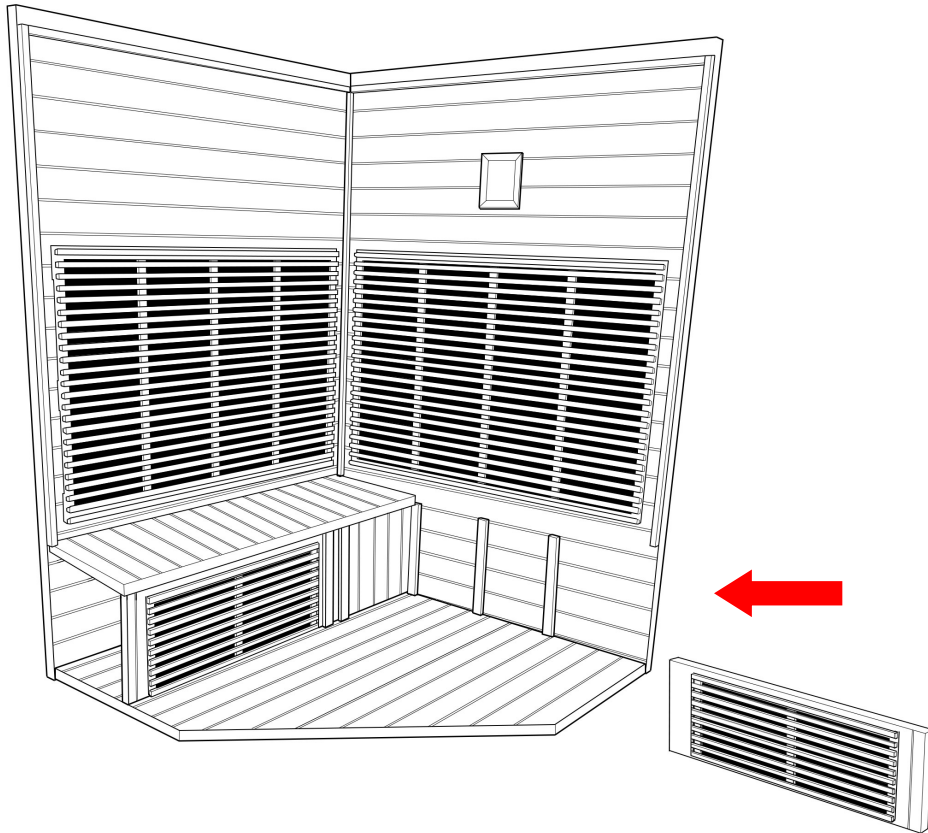


Step 4 — Installing the long seat

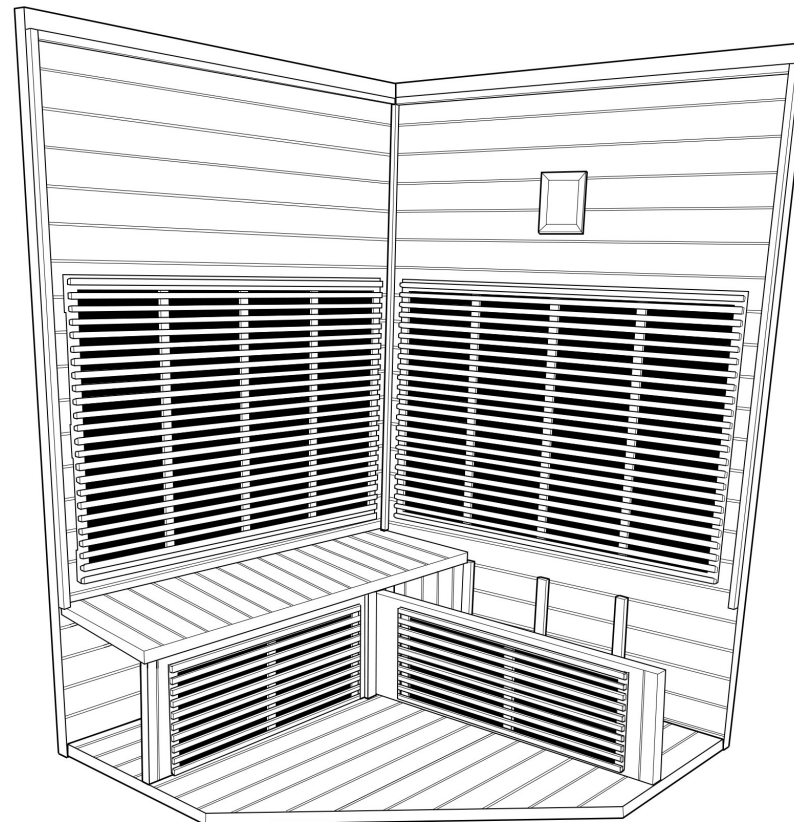
Slide the top of the seat into position, resting on the wooden struts.



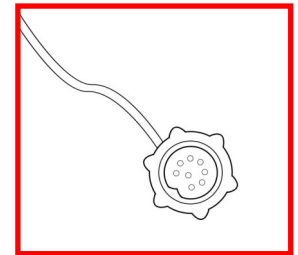
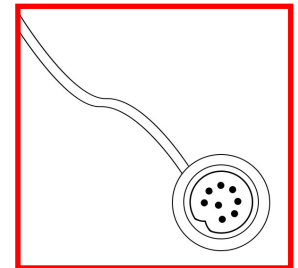
Step 5 — Installing short bench heater



Slide the bench heater between the two wooden struts

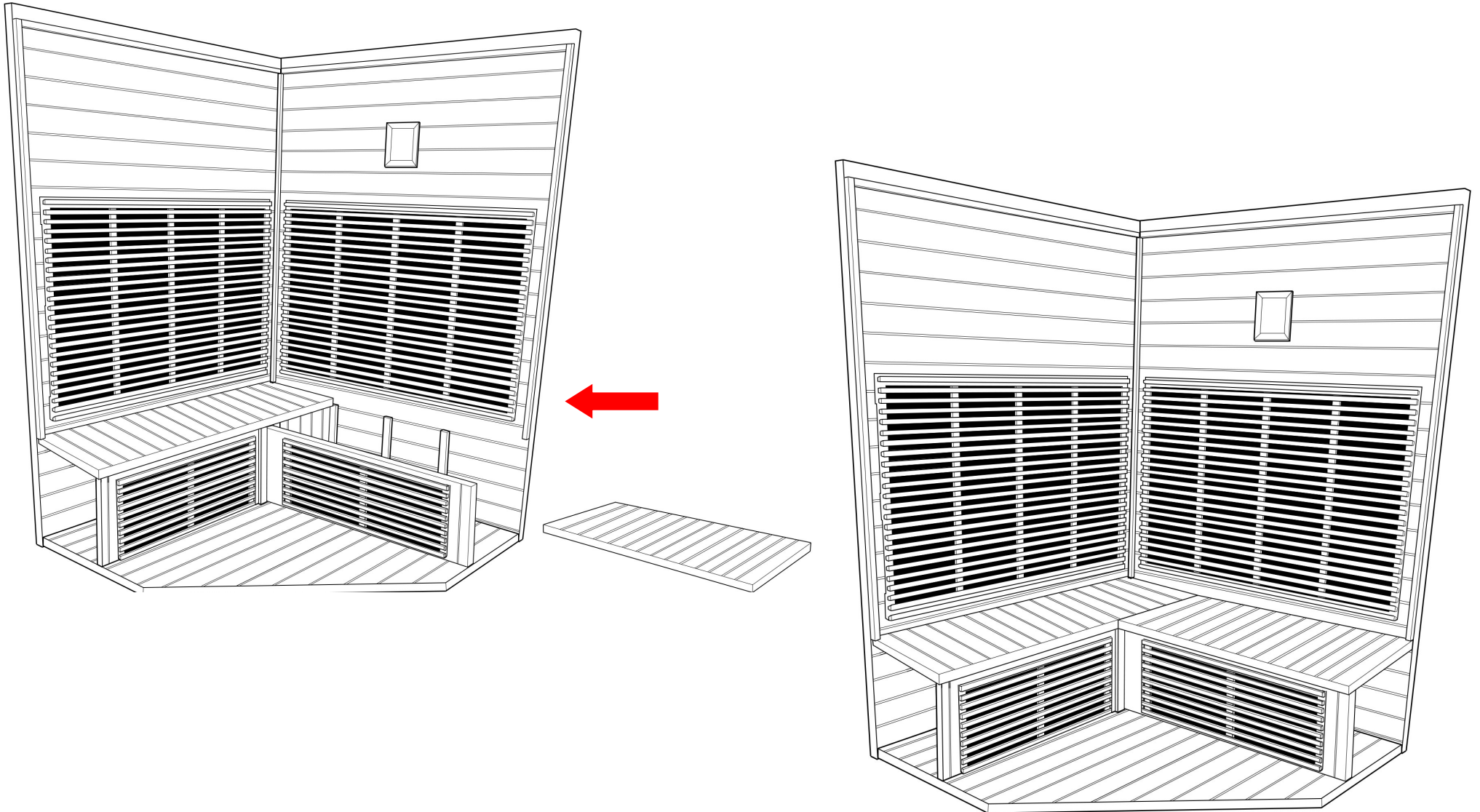


Connect heater panel to back panel using the wires below.



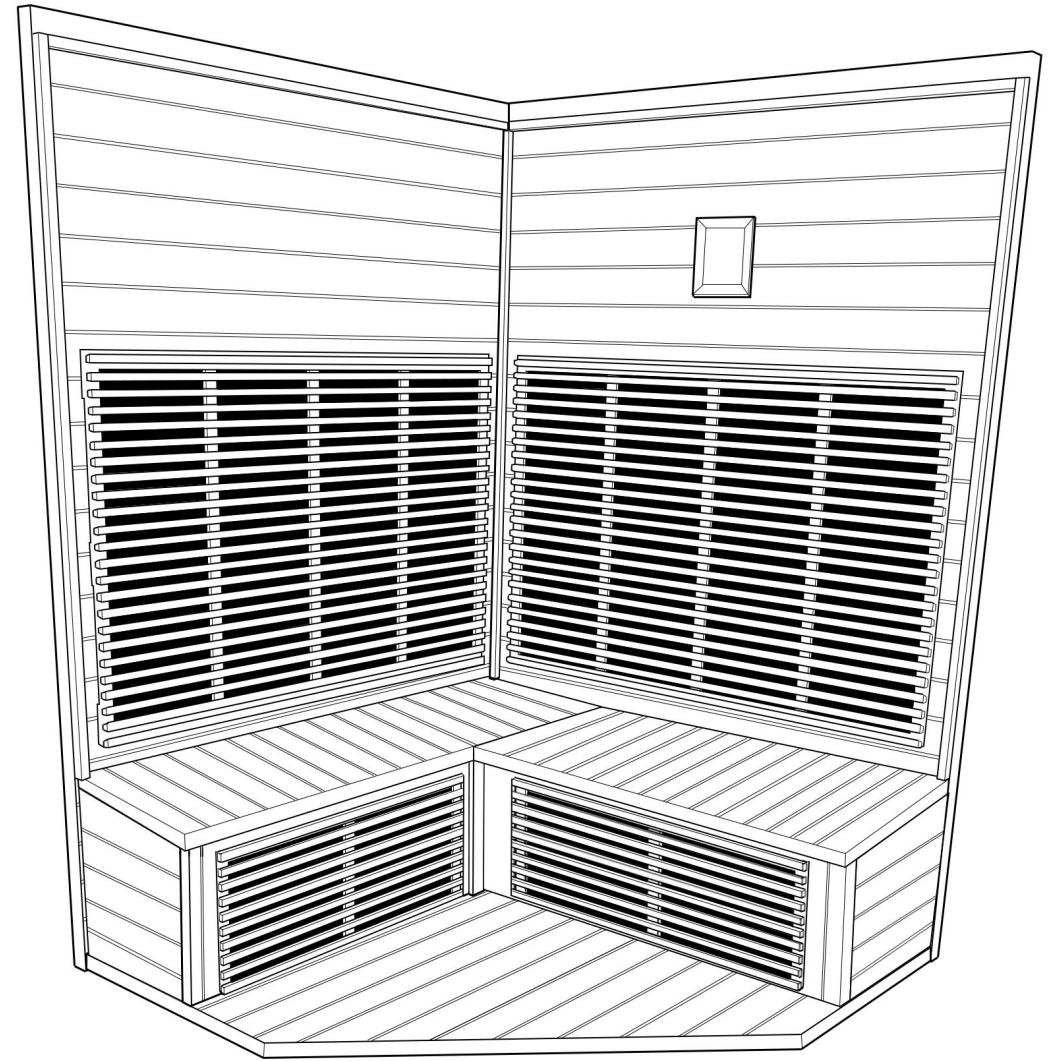
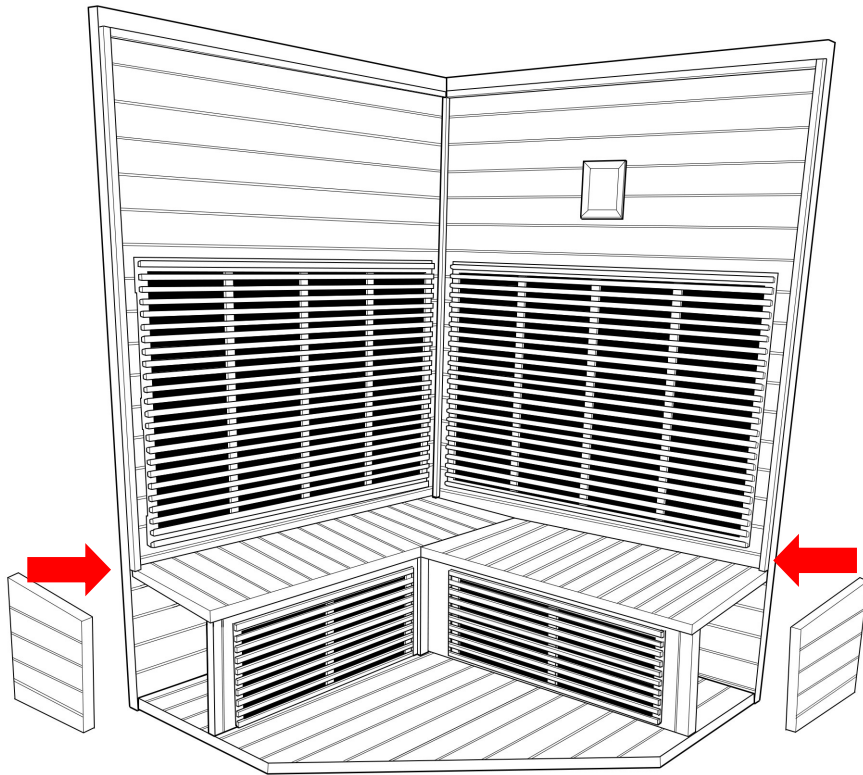
Step 6 — Installing the short seat

Slide the top of the seat into position, resting on the wooden struts.

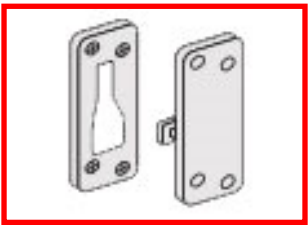


Step 7 — Installing the side bench blocks

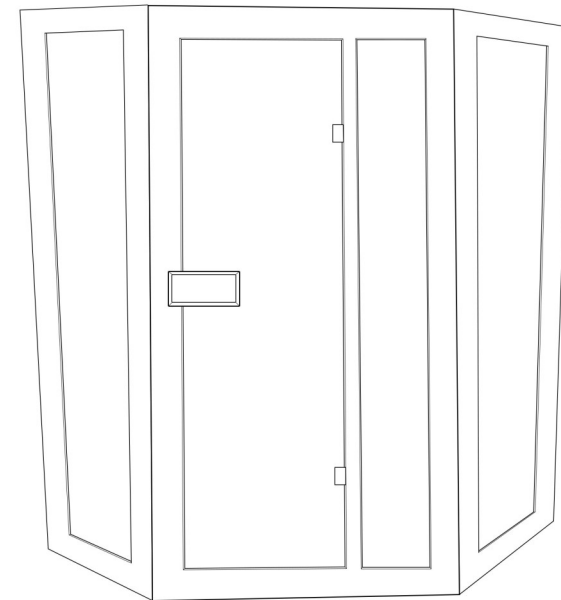
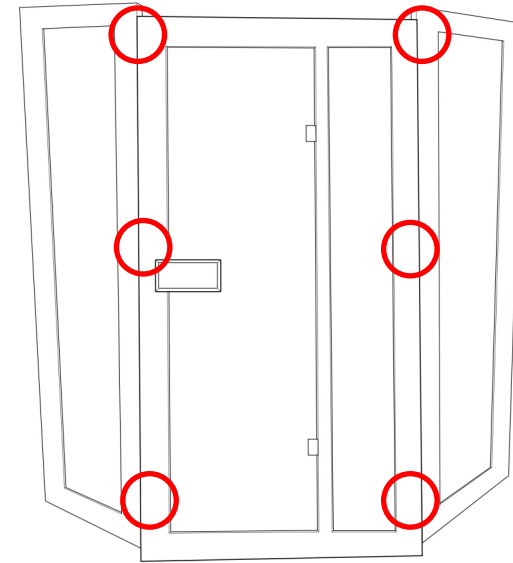
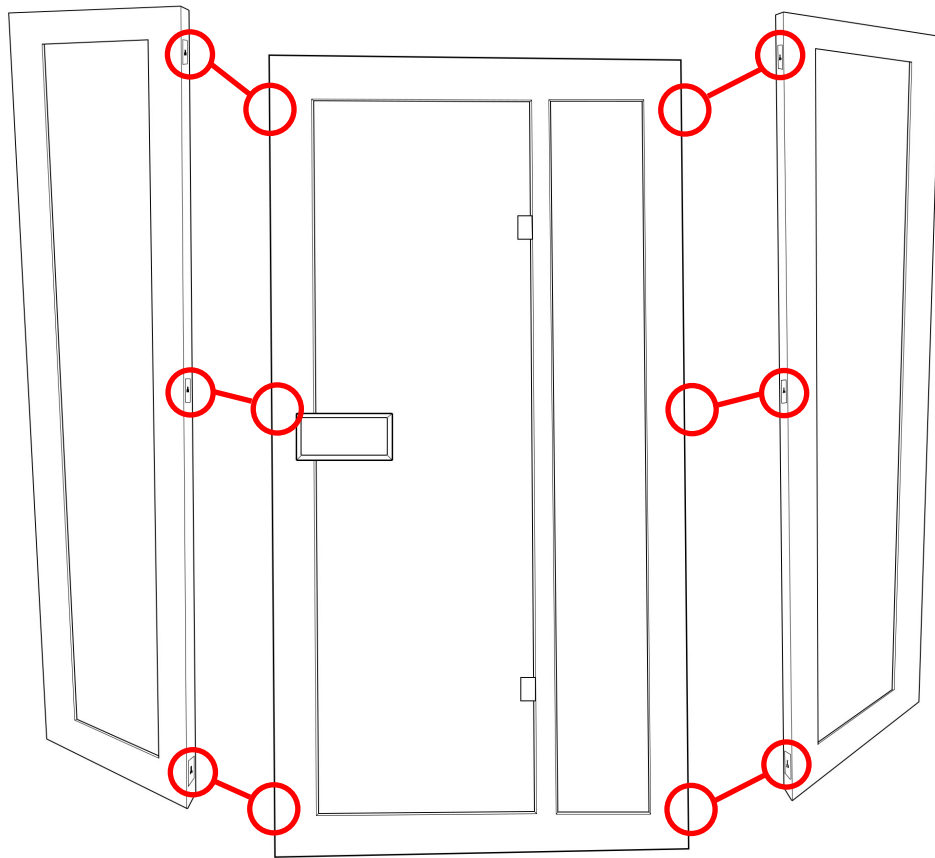
Slide the bench blocks into position



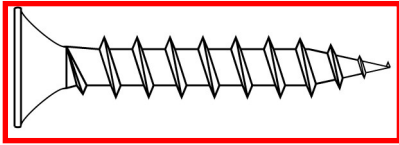
Step 8 — Connecting the door and fixed glass panels



Align the connection (left) located along the door and the front fixed glass panels. Slot together and push the fixed glass panels down for a secure connection.

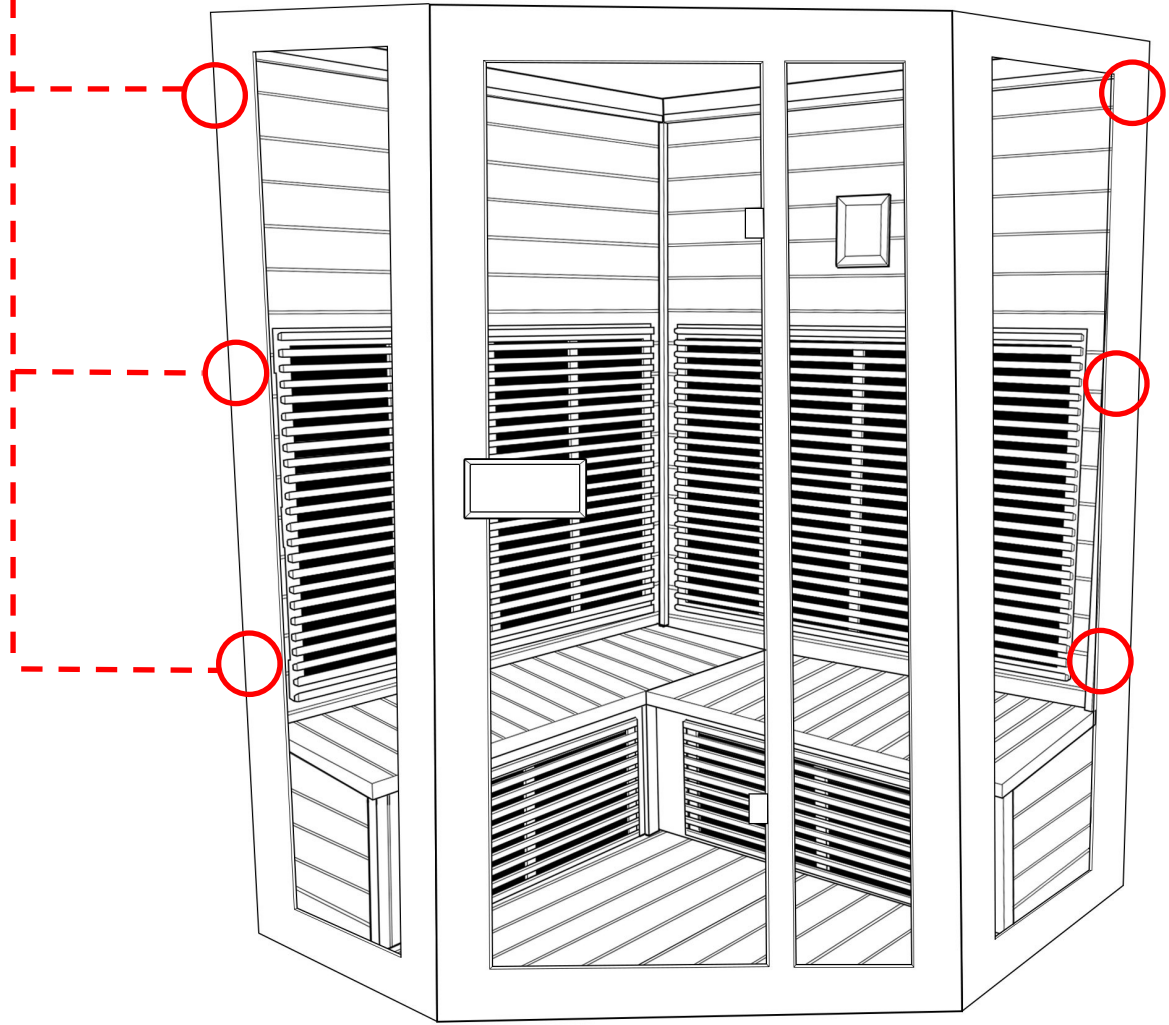


Step 8 — Installing the door and fixed glass panels to the back panels



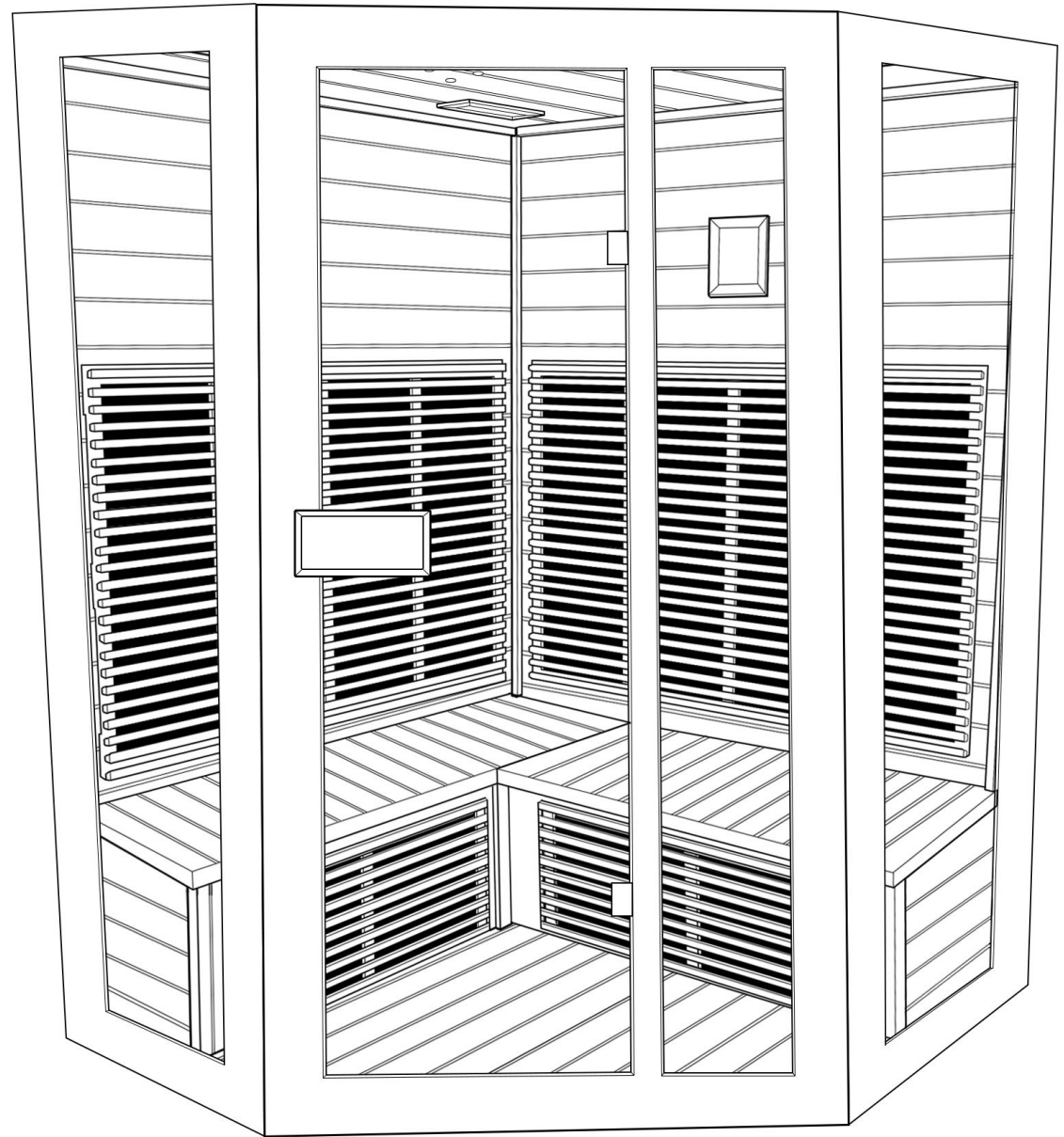
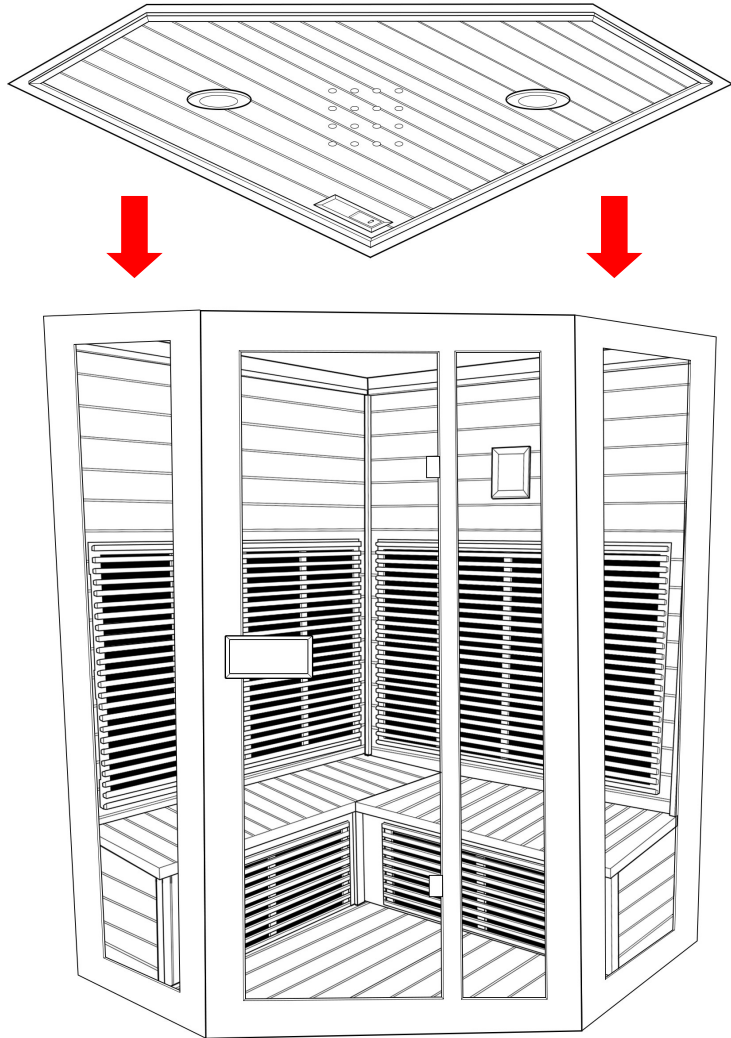
6x 35mm Screws

Lift into position and connect the fixed panels to the front fixed glass.



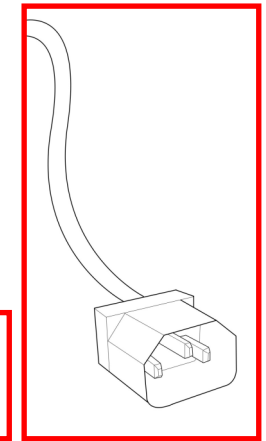
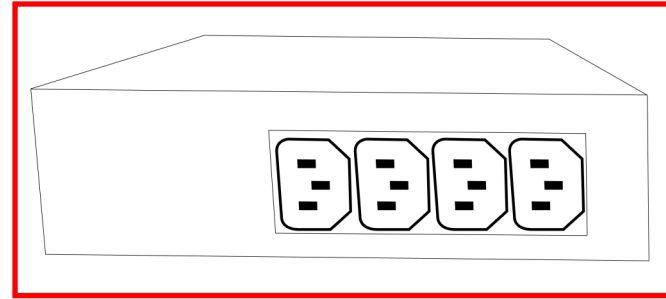
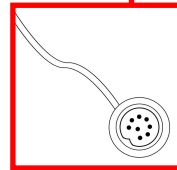
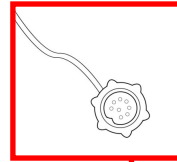
Step 9 — Installing the Roof

The roof simply slots into position.

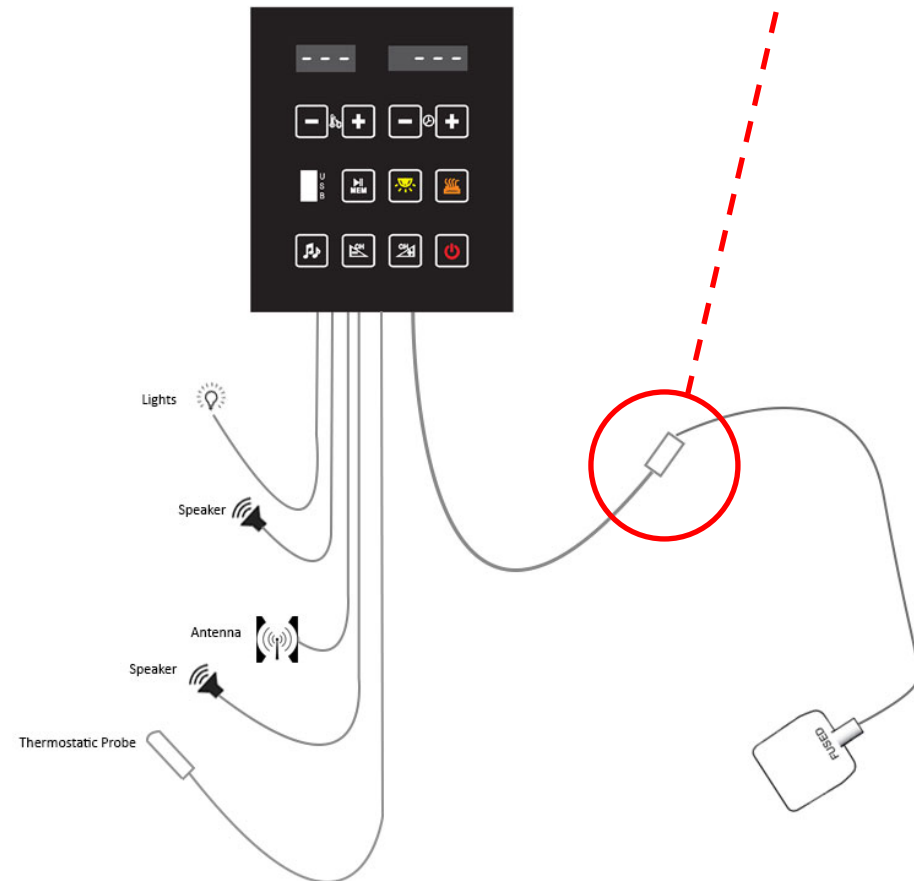


Now the Sauna is assembled, take the wooden dowels and insert over any screw to give the Sauna a sleek and neat finish.

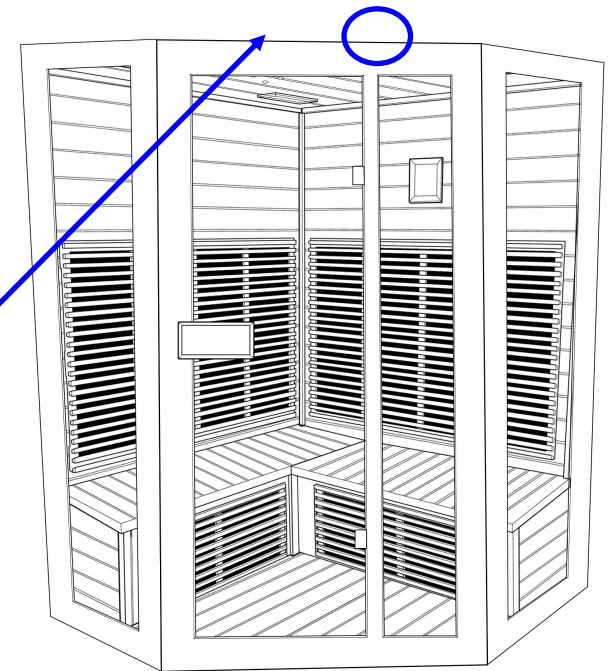
Step 8 — Connecting the power



The power box is located on the roof. Take all power cables from the panel heaters and the control panel and connect together.



Connect the control panel to the lights and speakers, located in the roof. Also take the thermostatic probe and place through the thermostatic probe holder, also located in the roof.



Control Panel Instructions

Button 1/2 (Temperature)

Use the plus and minus buttons to change the temperature your sauna will reach.

Button 3/4 (Time)

Use the plus and minus buttons to change the duration of the sauna session, until the heaters automatically shut off.

Button 5 (Memory)

Use this button the play or pause the USB, Bluetooth or Radio audio.

Button 6 (Lights)

Press once for roof light on. Press twice for roof light off and wall lights on. Press three times for roof lights on and wall lights on. Press four times to turn all lights off.

Button 7 (Sauna)

Use this button to start the heaters for the sauna session

Button 8 (Audio function)

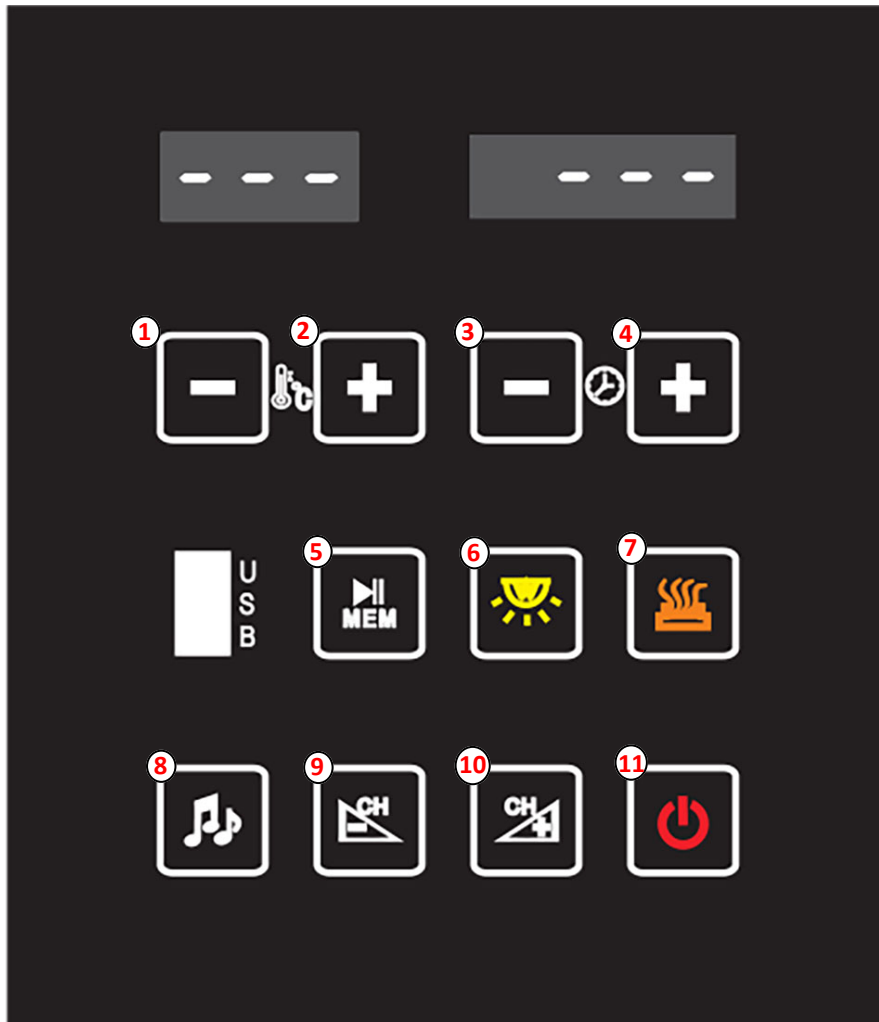
Use to toggle between radio, Bluetooth and USB audio preferences

Button 9/10 (Mode)

Use to change the volume, the music tack or radio station

Button 11 (Power)

Use to power the control panel on or off.



Bluetooth connectivity:

Press the audio function button (8) until the display reads 'bt' and the Sauna will search for a Bluetooth device. If previously paired, your device and Sauna will sync together and you can begin playing music. To pair, search in your phone for Bluetooth devices and pair with the Sauna.

Radio Station Tuning

Press the Memory button (5) for 3 seconds after the audio frequency flashes then press again to automatically search. Once this process has been completed, stations will be automatically saved in their designated positions.

Sauna Usage & Safety Guide

1. Never leave children unattended in the Sauna.
2. Regulate the temperature of sauna before session - Pre-heat time 15-30 minutes (from room temperature 20c)
3. Never touch the heater panels whilst in operation, possible burning may occur.
4. Recommended time of use 15-20 minutes per session
5. Stay hydrated during each Sauna session.
6. Exit the sauna immediately if feeling dizzy, faint or short of breath.
7. Do NOT use the sauna if you're pregnant, have a heart condition, have low or high blood pressure. If you're unsure consult your GP before use.
8. If you have any underlying health conditions which you feel could be aggravated by an increase in temperature, consult your GP before use.
9. If you begin to have any issues with your health after using a sauna, stop immediately and consult your GP regarding your symptoms before continuing to use.
10. Consult your GP before using the steam room if you're on medication at all, especially with drowsy side effects.
11. Never use this sauna if you have been drinking alcohol or under the influence of other substances.
12. Do not put combustible material on the heaters at any time.
13. Always turn power supply off after use.

WEEE Compliance Statement

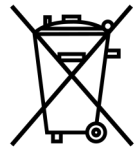
The UK Waste Electrical and Electronic Equipment (WEEE) regulations came into force on 2 January 2007. Under this new legislation, producers of electrical and electronic equipment (EEE) have to fulfil certain obligations.

Under the WEEE directive Insignia is considered the producer of certain products we supply and in line with the demands of the legislation we are pleased to offer the opportunity to return these products to us for treatment and recycling.

Insignia products will generally have an identifying mark and the common crossed out wheelie bin label. We accept returns of all products carrying the Insignia brand. All other products are either considered outside the scope of WEEE or Insignia is not technically the producer of these products. Insignia also accepts historic like-for-like WEEE returns. All WEEE returned to Insignia will be recycled in appropriate treatment and recycling centres in accordance with the legislation. If you wish to return any products to us, please send your item(s) to our head office.

Company Contract No. 326457

WEEE Producer No. CBDU64227



LABELLING

Products labelled with the WEEE symbol (a crossed out “waste bin”) indicate that the final user should not discard this product along with other household waste, but that it must be collected and treated separately.



Returns Address for WEEE

Insignia

9a Deans Road, Old Wolverton, Canon Industrial Park, Milton Keynes, Buckinghamshire, MK12 5NA, UK



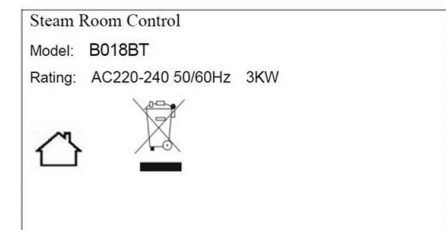
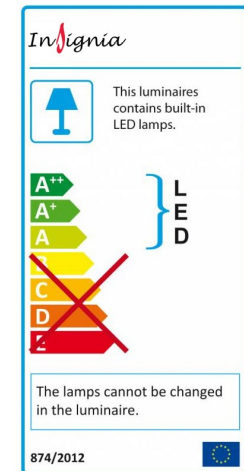
EU – Declaration of Performance

Insignia declares that all its products complies with the essential requirements and other relevant provisions of Directive 305/2011/EC. A copy of the Declaration of performance is available from www.insigniarange.co.uk/ce.aspx

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